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(54) Title: ANTISEPTIC DENTIFRICE			
(57) Abstract			
<p>An improved stable acidic antiseptic dentifrice composition with therapeutically effective amounts of essential oils formulated at a pH of between 3.0 and 5.5 is disclosed. Also disclosed is an improved stable acidic antiseptic and anticaries dentifrice composition with essential oils and one or more fluorine-releasing compounds, formulated at a pH of between 3.0 and 5.5.</p>			

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ANTISEPTIC DENTIFRICE

BACKGROUND OF INVENTION

FIELD OF THE INVENTION

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The present invention is related to an antiseptic dentifrice composition to help reduce oral malodor and caries, containing essential oils and formulated to a pH of between about 3.0 and about 5.5.

BACKGROUND OF THE INVENTION

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Volatile or essential oils are widely used in oral care products. Essential oils are aromatic compounds that are either derived from plant sources or are synthesized. Some essential oils show long-lasting germicidal effectiveness against the most common pathogens in the mouth. These pathogens are frequently associated with oral malodor, plaque, and gingivitis.

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Thymol is an essential oil that is well-known and widely used as an antimicrobial in oral care products. Other essential oils include menthol, methyl salicylate, eucalyptol, anethol and eugenol.

Essential oils have been used for years in antiseptic and antiplaque mouthwash solutions. For example, LISTERINE® antiseptic

mouthwash has been marketed since 1881, and contains the essential oils thymol, menthol, eucalyptol, and methyl salicylate. More recently, essential oils have been included in formulations of toothpaste. U.S. Patent No. 1,526,940 to Staegemann teaches a toothpaste with the germicide ammonium ichthyol sulphonate with high amounts of thymol, menthol, eucalyptol, methyl salicylate, and peppermint oil as flavorants and taste-masking ingredients.

U.S. Patent No. 3,164,524 to Fand et al. teaches an oral antiseptic comprising 2, 2'-thiobis-(4,6-dichlorophenol), boric acid, methyl salicylate, thymol, menthol and eucalyptol.

U.S. Patent No. 5,094,843 to Mazzanobile et al. teaches an anti-plaque, anti-gingivitis toothpaste with a flourine source, and a specific range of thymol, menthol, methyl salicylate and eucalyptol.

European Patent Application 04974776 to Colgate-Palmolive Co. teaches an antiplaque oral composition, including a toothpaste, with triclosan. The antiplaque activity of the triclosan is increased by essential oils such as eucalyptol, thymol, methyl salicylate, and menthol.

While the prior art discloses toothpaste and other dentifrice compositions with antiseptic essential oils, there is no teaching or suggestion regarding the optimum pH at which these compositions containing essential oils should be formulated. It has surprisingly been found that the antiseptic activity of dentifrice compositions with essential oils is enhanced when the pH of the composition is between about 3.0 and about 5.5.

It is therefore an object of the present invention to provide an antiseptic dentifrice composition that helps reduce oral malodor, formulated with essential oils at an acid pH of between about 3.0 and about 5.5 to enhance the antiseptic activity of the composition.

5 Another object of this present invention is to provide an antiseptic and anticaries dentifrice composition with essential oils and a fluoride-releasing compound formulated at an acid pH of between about 3.0 and 5.5 to enhance the antiseptic activity of the composition while maintaining effective anticaries activity.

10 SUMMARY OF THE INVENTION

The present invention is directed to an improved stable acidic antiseptic dentifrice composition comprising the essential oil thymol and/or other essential oils and combinations thereof. The dentifrice composition has
15 an acid pH of about 3.0 to about 5.5. In this pH range the antiseptic activity of the dentifrice composition is enhanced.

The present invention is further directed to an improved stable acidic antiseptic and anticaries dentifrice composition comprising the essential oil thymol and/or other essential oils, and combinations thereof, and
20 one or more fluoride-releasing compound. This dentifrice composition has an acid pH of about 3.0 to about 5.5.

One preferred embodiment comprises an improved stable acidic antiseptic and anticaries dentifrice composition with optimally adjusted

concentrations of essential oils and one or more fluoride-releasing compound, combined with abrasives, gelling systems, ancillary flavor systems, and other additives formulated to have acceptable cosmetic properties at a pH of about 3.0 to about 5.5.

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DETAILED DESCRIPTION OF THE INVENTION

A dentifrice composition is defined as a composition that is to be used in conjunction with a toothbrush to clean the accessible tooth surfaces. Dentifrice compositions of this invention contain essential oils that have antiseptic properties. Another embodiment of this invention contains essential oils and one or more fluoride-releasing compound. This embodiment has antiseptic and anticaries activity. Dentifrice compositions of this invention also contain, but are not limited to, one or more of the following dentifrice additives: acidifiers, abrasives, surfactants, binders and thickeners, humectants, sweeteners, desensitizing agents, flavors, colors, and preservatives. The dentifrice composition of the invention is acidified to a pH of about 3.0 to about 5.5 by acidifiers including, but not limited to, phosphoric acid, acidic phosphate salts, benzoic acid, and food grade acids (e.g. citric acid). The preceding active ingredients and additives are combined in a hydrous or anhydrous vehicle to form a solid (i.e. toothpowder), a semi-solid (i.e. paste or gel), or a liquid.

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Essential oils are volatile aromatic oils which may be synthetic or may be derived from plants by distillation, expression or extraction, and

which usually carry the odor or flavor of the plant from which they are obtained. In the dentifrice composition of this invention, antiseptic activity is provided by essential oils. Some of these essential oils also act as flavoring agents. The essential oils of this invention include but are not limited to

5 thymol, menthol, methyl salicylate (wintergreen oil), eucalyptol, carvacrol, camphor, anethole, carvone, eugenol, isoeugenol, limonene, osimen, n-decyl alcohol, citronel, *a*-salpineol, methyl acetate, citronellyl acetate, methyl eugenol, cineol, linalool, ethyl linalool, safrola vanillin, spearmint oil, peppermint oil, lemon oil, orange oil, sage oil, rosemary oil, cinnamon oil,

10 pimento oil, laurel oil, cedarleaf oil, and clove oil. Essential oils may be in the dentifrice composition of the present invention in an amount of from about 0.1% w/w to about 4.0% w/w; preferably in an amount of from about 0.5% w/w to about 3.0% w/w; and most preferably in an amount of from about 1.0% w/w to about 2.0% w/w.

15 Thymol, also known by the chemical formula 5-methyl 2-(1-methylethyl) phenol, is obtained from the essential oil of Thymus vulgaris Labiatae and Monarda punctata Labiatae. Thymol is a white crystalline powder with an aromatic odor and taste and is soluble in organic solvents but only slightly soluble in deionized water. Thymol may be in the dentifrice

20 composition of this invention in an amount of from about 0.01% w/w to about 1.0% w/w; preferably in an amount of from about 0.1% w/w to about 0.6% w/w; and most preferably in an amount of from about 0.2% w/w to about 0.5% w/w.

Menthol is isolated principally from the oil of Mentha arvensis.

In its commercial form, menthol is available as L-menthol crystals obtained from a process involving cooling of the oil. Fractional distillation of peppermint oil which usually contains from about 40% to about 65% menthol represents another important source of menthol. Synthetic sources of L-menthol are also available. Menthol may be in the dentifrice composition of the present invention in an amount of from about 0.01% w/w to about 1.0% w/w; preferably in an amount of from about 0.10% w/w to about 0.7% w/w; and most preferably in an amount of from about 0.1% w/w to about 0.6% w/w.

Eucalyptol, another essential oil with antiseptic properties, is derived from the eucalyptus tree. Having a camphoraceous odor and cooling taste, this essential oil is often combined with other essential oils such as menthol in confection formulations to impart medicinal effect. Combinations of menthol and eucalyptol are widely used. Particularly preferred uses of the menthol-eucalyptol combination include, according to the present invention, dentifrices such as toothpastes or dental gels. Eucalyptol may be in the dentifrice composition of the present invention in an amount of from about 0.01% w/w to about 1.0% w/w; preferably in an amount of from 0.05% w/w to about 0.5% w/w; and most preferably in an amount of from about 0.07% w/w to about 0.4% w/w.

Methyl salicylate is the main ingredient in many essential oils, constituting about 99% of oil of wintergreen (Gaultheria procumbens) and

sweet birch (Betula lenta). Methyl salicylate, which has a distinctive refreshing aroma, is used widely in mouthwashes, chewing gums and other oral and pharmaceutical preparations. Methyl salicylate may be in the dentifrice composition of the present invention in an amount of from about 0.01% w/w to about 1.0% w/w; preferably in an amount of from about 0.04% w/w to about 0.6% w/w; and most preferably in an amount of from about 0.1% w/w to about 0.6% w/w.

The dentifrice composition of the invention may contain the following essential oils in percentages by weight: (a) thymol from about 0.01% w/w to about 1.0% w/w; (b) menthol from about 0.01% w/w to about 1.0% w/w; (c) eucalyptol from about 0.01% w/w to about 1.0% w/w; and (d) methyl salicylate from about 0.01% w/w to about 1.0% w/w.

In the preferred embodiment of the dentifrice composition of the present invention, the dentifrice composition may contain the following essential oils in percentages by weight: (a) thymol from about 0.1% w/w to about 0.6% w/w; (b) menthol from about 0.1% w/w to about 0.7% w/w; (c) eucalyptol from about 0.05% w/w to about 0.5% w/w; and (d) methyl salicylate from about 0.04% w/w to about 0.6% w/w.

In the most preferred embodiment of the dentifrice composition of the present invention, the dentifrice composition may contain the following essential oils in percentages by weight: (a) thymol from about 0.2% w/w to about 0.5% w/w; (b) menthol from about 0.1% w/w to about

0.6% w/w; (c) eucalyptol from about 0.07% w/w to about 0.4% w/w; and (d) methyl salicylate from about 0.1% w/w to about 0.6% w/w.

Fluoride-releasing compounds may be used in this invention and may be fully or slightly water soluble, and are characterized by their ability to release fluoride ions or fluoride-containing ions in water and by their lack of reaction with other components in the composition. In the dentifrice composition of this present invention, anticaries activity is provided by fluoride-releasing compounds. Typical fluoride-releasing compounds are inorganic fluoride salts such as water-soluble alkaline earth metal, alkali metal, and heavy metal salts. Sodium monofluorophosphate, sodium fluoride, stannous fluoride and mixtures thereof are preferred.

The amount of fluoride-releasing compound present in a preferred embodiment of this invention depends upon the type of fluoride-releasing compound employed, the solubility of the fluoride-releasing compound, and the formulation of the dentifrice composition. The fluoride-releasing compound used must be used in a nontoxic amount. In general, the fluoride-releasing compound, when used, will be present in an amount by weight of up to about 1.2% w/w, preferably from about 0.1% w/w to about 1.0% w/w, and most preferably from about 0.175% w/w to about 0.8% w/w, of the dentifrice composition so as to release 800 - 1500 ppm F⁻.

The most preferred fluoride-releasing compound in the dentifrice composition of the invention is sodium monofluorophosphate at a

concentration from about 0.5% w/w to about 1.0% w/w, more preferably about 0.65% w/w to about 0.88% w/w, or most preferably, 0.76% w/w.

The pH for the preferred embodiment according to the present invention is from about 3.0 to about 5.5. A pH greater than about 5.5 has been found to decrease the antiseptic activity of the dentifrice composition. A pH below about 3.0 is generally found to irritate the oral cavity.

The pH of the claimed dentifrice is adjusted to below 5.5 using suitable food or pharmaceutical grade acidifiers. These could include, but are not limited to, one or a combination of the following: phosphoric acid, benzoic acid, citric acid, or other tricarboxylic acids, and the like. The most preferred acidifiers in the present invention include a mixture of phosphoric acid from about 0.01% w/w to about 3.0% w/w, preferably in the range of from about 0.1% w/w to about 1.5% w/w, and most preferably in the range of from about 0.2% w/w to about 0.75% w/w; monobasic sodium phosphate from about 0.01% w/w to about 1% w/w, preferably from about 0.1% w/w to about 0.5% w/w, and most preferably from about 0.2% w/w to about 0.4% w/w; dibasic sodium phosphate from about 0.001% w/w to about 1.0% w/w, preferably from about 0.01% w/w to about 0.5% w/w, and most preferably from about 0.01% w/w to about 0.05% w/w; and benzoic acid in the range of from about 0.01% w/w to about 1.0% w/w, preferably from about 0.05% w/w to about 0.5% w/w, and most preferably from about 0.08% w/w to about 0.35% w/w. The exact amount of acidifier added will depend on the final pH and buffer capacity desired.

The pH of the products may be buffered with salts of the acids in question. Common buffer systems include phosphoric acid and sodium phosphate salts, or citric acid and sodium citrate. Suitable buffers for use in this invention include citric acid-sodium citrate, phosphoric acid-sodium phosphate, sodium monobasic phosphate-sodium dibasic phosphate, acetic acid-sodium acetate, and benzoic acid and benzoate in amounts up to about 1% w/w, preferably from about 0.05% w/w to about 0.75% w/w of the composition, and most preferably from about 0.1% w/w to about 0.5% w/w of the composition.

The preferred embodiment of the present invention may also contain conventional dentifrice additives including but not limited to humectants, binders, thickeners, surfactants, preservatives, sweeteners, flavors, colors, glycerin, and a buffer. These additives are present in amounts that do not interfere with the antiseptic and anticaries properties of the composition of the present invention.

Surfactants or surface active agents are organic compounds which reduce surface tension between liquids and aid in the dispersion of a composition throughout the oral cavity. The surfactant in the present invention may be anionic, nonionic, or amphoteric. The oral hygiene or dentifrice compositions of the present invention may contain surfactants in amounts up to about 5.0% w/w; preferably from about 0.1% w/w to about 3.0% w/w of the dentifrice composition; and most preferably from about 0.2% w/w to about 2.0% w/w of the dentifrice composition.

The most preferred surfactants are anionic. These anionic surfactants include but are not limited to sodium lauryl sulfate, sodium lauroyl sarcosinate, sodium methyl cocoyl taurate, and disodium lauryl sulfosuccinate.

5 In the most preferred embodiment the surfactant is the anionic surfactant sodium lauryl sulfate.

Amphoteric surfactants have the capacity to behave as either an acid or a base and include quaternized imidazole derivatives useful in the present invention. Preferred amphoteric surfactants include long chain (alkyl) amino-alkylene alkylated amine derivatives, also known as MIRANOL®,
10 manufactured by Rhone-Poulanc, Cranberry, New Jersey.

Sweeteners well known in the art, including natural and artificial sweeteners, may be used. The sweetener may be selected from a wide range of materials including naturally occurring water-soluble sweeteners, artificial water-soluble sweeteners and modified water-soluble sweeteners derived from naturally occurring water-soluble sweeteners. Artificial water-soluble
15 sweeteners include, but are not limited to, soluble saccharin salts, e.g., sodium or calcium saccharin salts, cyclamate salts, the sodium, ammonium or calcium salt of 3,4-dihydro-6-methyl-1,2,3-oxathiazine-4-one-2,2-dioxide, the potassium salt of 3,4-dihydro-6-methyl-1,2,3-
20 oxathiazine-4-one-2,2-dioxide (Acesulfame-K), the free acid form of saccharin, and the like; dipeptide based sweeteners, such as L-aspartic acid derived sweeteners, e.g.,

L-aspartyl-L-phenylalanine methyl ester (Aspartame) and materials described in U.S. Pat. No. 3,492,131, L-alpha-aspartyl-N-(2,2,4,4-tetramethyl-3-thietanyl)-D-alaninamide hydrate (Alitame), methyl esters of L-aspartyl-L-phenylglycerine, and L-aspartyl-L-2,5-dihydrophenylglycine,
5 L-aspartyl-2,5-dihydro-L-phenylalanine; L-aspartyl-L-(1-cyclohexene)-alanine, and the like. Naturally occurring water-soluble sweeteners include, but are not limited to, sugar alcohols, including sorbitol as 70% sorbitol solution, mannitol, xylitol, maltitol, hydrogenated starch hydrolysates and mixtures thereof.

10 Water-soluble sweeteners derived from naturally occurring water-soluble sweeteners include, but are not limited to, chlorinated derivatives of sucrose, known, for example, under the product designation of Sucralose; and protein-based sweeteners such as thaumaococcus danielli (Thaumatococcus daniellii).

15 Sorbitol solution supplies sweetness and body to the composition and gives a desirable mouth feel. Sorbitol solution also enhances flavor, prevents harsh taste and provides a fresh and lively sensation in the mouth. It also prevents caking of the dentifrice.

20 In general, an effective amount of sweetener is utilized to provide the level of sweetness desired in any particular embodiment of the dentifrice compositions according to the present invention. This amount will vary with the sweetener selected and the final oral hygiene product. The amount of sweetener normally present is from about 0.0025% w/w to about

60% w/w of the dentifrice composition. The exact range of amounts for each type of sweetener in a dentifrice is well known in the art and is not the subject of the present invention.

5 The flavors which may be used in the invention include natural and artificial flavors known in the dentifrice art. Suitable flavors include, but are not limited to, mints, such as peppermint, citrus flavors such as orange and lemon, artificial vanilla, cinnamon, various fruit flavors, and the like. Anethole (or anise camphor, p-propenyl anisole) is a flavor constituent of anise and fennel oils which are used widely as flavoring agent and antiseptic
10 and was found useful in masking the harsh taste of thymol.

The amount of flavor is normally a matter of preference subject to such factors as the type of final dentifrice composition, the individual flavor employed, and the strength of flavor desired. The flavors are preferably utilized in amounts that may range in total amounts from about
15 0.01% w/w to about 6% w/w of the dentifrice composition.

Coloring agents in this invention are used in amounts effective to produce a dentifrice of the desired color. These coloring agents may be incorporated in amounts up to about 3% by weight of the dentifrice composition of the present invention. The coloring agents may also include
20 natural food colors and dyes suitable for food, drug and cosmetic applications. These coloring agents are known as FD & C dyes and lakes. The materials acceptable for the foregoing uses are preferably water-soluble. Illustrative nonlimiting examples include the indigoid dye known as FD & C

Blue No.1, and D & C Yellow No. 10. A full recitation of all FD & C colorants and their corresponding chemical structures may be found in the Kirk-Othmer Encyclopedia of Chemical Technology, 3rd Edition, in volume 5 at pages 857-884. A preferred opacifier, titanium dioxide, may be
5 incorporated in amounts up to about 2.0% w/w, preferably less than about 1.0% w/w of the composition, and most preferably less than about 0.4% w/w.

Suitable humectants in this invention include sorbitol, as 70% sorbitol solution, glycerin, propylene glycol, polyethylene glycol, mixtures
10 thereof, and the like. Humectants may be present in amounts from about 1.0% to about 75.0% by weight of the dentifrice composition.

Suitable abrasive substances for use in this invention include hydrated silica, calcium carbonate, calcium pyrophosphate, dicalcium phosphate dihydrate, or alkali metal meta-phosphates. Silica abrasives in the
15 dentifrice composition according to this invention may include among others, ZEODENT® (113), manufactured by J. M. Huber Corp. and SYLOID® or SYLODENT®, manufactured by W.R. Grace Co. These polishing agents may be used in amounts up to about 75.0% w/w of the composition, preferably in amounts from about 5.0% w/w to about 40% w/w of the
20 composition, and most preferably from about 5.0% w/w to about 30.0% w/w of the composition.

In the preferred embodiment of this invention, the dentifrice composition includes an oral vehicle and is in the form of toothpaste or a dental gel.

The dentifrice composition of this invention may also include binders or gelling agents to give the products their characteristic consistency. Gelling agents such as hydroxyethyl cellulose, carboxymethyl cellulose, methyl cellulose, xanthan gum, gelling silicas, and the like may be used singly or in combination. The preferred gelling system is a mixture of carboxy methyl cellulose, xanthan gum and gelling silica. Gelling agents may be used in amounts from about 0.5% w/w to about 30% w/w, preferably from about 5.0% w/w to about 15.0% w/w of the dentifrice composition, and most preferably from about 7.0% w/w to about 20% w/w of the composition.

The dentifrice composition of this invention may also contain a desensitizing agent such as strontium chloride, potassium nitrate or sodium citrate-citric acid, which may be used in an amount from about 0.5% w/w to about 10% w/w.

Suitable preservatives in this invention include benzoic acid, butylated hydroxyanisole (BHA), butylated hydroxytoluene (BHT), ascorbic acid, methyl paraben, propyl paraben, tocopherols and mixtures thereof. Preservatives when used are generally present in amounts up to about 1.0% w/w, and preferably from about 0.1% w/w to about 1.0% w/w of the dental gel composition.

The present invention extends to methods of making the improved oral antiseptic compositions. In such a method, an oral antiseptic dentifrice composition according to the present invention is made by first combining water, part of the humectant, one or more sweeteners, phosphate salts and benzoic acid. If fluoride-releasing compounds are used, they are added in this step. The remainder of the humectant is separately combined with one or more gums, and then combined with the first mixture. Titanium dioxide and silicas are separately mixed, and combined with the other mixture previously prepared. Finally, colors, flavors, and surfactants are added and mixed. The pH is adjusted, as needed, with acidifiers. A vacuum is pulled if necessary for deaeration. The pH of a 25.0% w/w aqueous solution of the composition is measured using a suitable pH meter (e.g. Orion Research Microprocessor pH/millivolt Meter, Model 811).

The apparatus useful in accordance with the present invention comprises mixing apparatus well known in the dental art, and therefore the selection of the specific apparatus will be apparent to the artisan.

The present invention is further illustrated by the following examples which are, however, not included to limit the effective scope of the claims. All parts and percentages in the examples and throughout the specification and claims are by weight of the final composition unless otherwise specified.

EXAMPLES

Assay for Dentifrice Antiseptic Activity

5 The relative antiseptic activity of the dentifrice compositions of the invention and other dentifrice compositions was tested using a kinetic kill time assay of bacterial suspensions, in particular Pseudomonas aeruginosa ATCC strain 10145 as the preferred test organism. According to this assay, bacterial suspensions containing approximately 10^8 - 10^9 organisms per ml
10 were vigorously mixed with 25% slurries of dentifrice (1 part dentifrice: 3 parts diluent, w/v as described below) in a 1:9 ratio. Ten μ L aliquots of the assay mixture were removed with sterile bacteriological loops and streaked on nutrient agar at 30, 60, and 120 seconds, which periods are presumed to represent the range of time typically spent in toothbrushing. In Experimental
15 Example 1 water was used as the dentifrice diluent. In Experimental Examples 2 & 3, 0.05 M phosphate buffered saline was used as a diluent. Relative antiseptic activity of the dentifrice was rated as a function of the number of surviving organisms remaining over time. When there were fewer than 100-150 colonies, actual counts were made; denser growth was
20 estimated in three categories, based on a certain colony density, as e.g., 150-300, 300-700, and confluent.

Experimental Example 1

Dentifrice formulations of this invention were prepared using ingredients and quantities as shown in Table 1. Comparative Formula A was made according to the example in the specification of U.S. Patent No. 5,094,843 to Mazzanobile et al. Comparative Formula B was identical to Comparative Formula A except that Comparative Formula B was acidified to a pH of 4.5 with phosphoric acid. Formulas 1.1-1.3 of this invention were formulated with increasing levels of the essential oils thymol, menthol, methyl salicylate and eucalyptol. Formula 1.4 of this invention contained only thymol, at the concentration contained in Formula 1.3. Formulas 1.1-1.4 of this invention all had pH levels of approximately 4.5 ± 0.05 . All amounts are expressed in percent by weight of the total composition.

Table 2 shows results from antiseptic activity assays run on the formulations in Table 1. The data demonstrate the following:

Comparative Formula A had a pH of 6.67, and exhibited no detectable antiseptic activity. Comparative Formula B, identical to Comparative Formula A except that it had been acidified to a pH of 4.5, showed markedly increased antiseptic activity compared to Comparative Formula A. These data clearly show the critical effect that pH has on antiseptic activity of dentifrice compositions containing essential oils. The antiseptic activity of Comparative Formula B was not as high as that of Inventive Formulas 1.1-1.4. Since the level of essential oils in Comparative Formula B and Inventive Formula 1.1 are similar, the improved antiseptic

activity of Inventive Formula 1.1 suggests that other ingredients in Inventive Formula 1.1 optimized the antiseptic activity of the essential oils. The high level of antiseptic activity of Formulas 1.1-1.4 indicates that this activity occurs over a range of essential oil concentrations and combinations, providing that the pH of the composition is maintained at about 4.5.

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Table 1. Formulations Used in Experimental Example 1

FORMULA NUMBER	A	B	1.1	1.2	1.3	1.4
PH	6.67	4.5	4.46	4.46	4.51	4.51
THYMOL	0.291	0.291	0.310	0.479	0.639	0.479
METHYL SALICYLATE	0.324	0.324	0.300	0.450	0.600	0
MENTHOL	0.226	0.226	0.210	0.318	0.425	0
EUCALYPTOL	0.389	0.389	0.460	0.691	0.922	0
GLYCERINE	10.000	10.000	6.000	6.000	6.000	6.000
SORBITOL SOLUTION (70%)	36.640	36.640	32.000	32.000	32.000	32.000
WATER	21.339	19.839	36.580	35.922	35.274	36.423
PEG 400	3.000	3.000	0	0	0	0
PROPYLENE GLYCOL	0	0	0	0	0	0.958
XANTHAN GUM	0.900	0.900	1.000	1.000	1.000	1.000
Na CMC 12M31P	0	0	0.500	0.500	0.500	0.500
Na ₂ PO ₃ F (MFP)	0	0	0.760	0.760	0.760	0.760
SODIUM FLUORIDE	0.221	0.221	0	0	0	0
Na SACCHARIN	0.214	0.214	0.350	0.350	0.350	0.350
NaH ₂ PO ₄ (monobasic)	0	0	0.250	0.250	0.250	0.250
Na ₂ HPO ₄ (dibasic)	0	0	0.030	0.030	0.030	0.030
BENZOIC ACID	0	0	0.250	0.250	0.250	0.250
SODIUM BENZOATE	0.200	0.200	0	0	0	0
TiO ₂	0.956	0.956	1.000	1.000	1.000	1.000
GELLING SILICA	10.000	10.000	6.000	6.000	6.000	6.000
ABRASIVE SILICA	4.000	14.000	11.000	11.000	11.000	11.000
PHOSPHORIC ACID (25% Aq.)	0	1.500	1.500	1.500	1.500	1.500
SLS	1.300	1.300	1.500	1.500	1.500	1.500

Table 2. Antiseptic Activity of Table 1 Formulas

FORMULA #	pH	BACTERIAL RECOVERY *		
		0.5 MIN	1 MIN	2 MIN
A	6.67	CONFLUENT	CONFLUENT	CONFLUENT
B	4.5	CONFLUENT	~500	1
1.1	4.46	22	0	0
1.2	4.46	0	0	0
1.3	4.51	0	0	0
1.4	4.51	2	1	1

* Colony-forming units surviving

Experimental Example 2

A split factorial designed study was performed in order to examine the relation between dentifrice pH, abrasive levels, and antiseptic activity of dentifrice compositions using the Inventive Formulations in Table 3. In this study, the pH of the formulations ranged from 3.7 to 5.3. SYLODENT® 750 silica abrasive, available from W.R. Grace Co. was added at levels of 9% and 13% in the compositions formulated at pH 4.4-4.9. Compositions at all other pH levels were formulated with 11% abrasive. The data shown in Table 4 indicates that dentifrice compositions formulated at pH levels of 4.5 or below exhibited similar, high levels of antiseptic activity. The two compositions formulated at pH 4.9 also exhibited significant antiseptic activity, but to a somewhat lesser extent than the products with lower pH. The dentifrice formulated at pH 5.3 indicated significantly less antiseptic activity than the lower pH products. This provides

additional evidence of the strong relationship between lower pH and increased antiseptic activity of dentifrices containing essential oils. While the products formulated with 13% silica abrasive demonstrated a trend toward slightly lower levels of antiseptic activity than those formulated with 9% abrasive at the same pH level, the difference is trivial. This indicates that varying abrasive levels between 9% and 13% had no significant impact on antiseptic activity.

5

Table 3. Antiseptic Dentifrice Formulas - pH & Abrasive Variants

FORMULA NO.	3.1	3.2	3.3	3.4	3.5	3.6	3.7
pH	3.7	4.09	4.12	4.5	4.9	4.9	5.29
THYMOL	0.479	0.479	0.479	0.479	0.479	0.479	0.479
METHYL SALICYLATE	0.058	0.058	0.058	0.058	0.058	0.058	0.058
MENTHOL	0.319	0.319	0.319	0.319	0.319	0.319	0.319
EUCALYPTOL	0.175	0.175	0.175	0.175	0.175	0.175	0.175
PEPPERMINT/ SPEARMINT BLEND	0.416	0.416	0.416	0.416	0.416	0.416	0.416
GLYCERINE	6.000	6.000	6.000	6.000	6.000	6.000	6.000
SORBITOL (70%)	000	32.000	32.000	32.000	32.000	32.000	32.000
WATER, DEIONIZED	30.713	29.663	33.613	32.613	31.263	33.923	33.863
XANTHAN GUM	1.000	1.000	1.000	1.000	1.000	1.000	1.000
Na CMC 12M31P	0.400	0.400	0.400	0.400	0.400	0.400	0.400
SODIUM CMC 7MF	0.400	0.400	0.400	0.400	0.400	0.400	0.400
Na F PO ₄ (MFP)	0.760	0.760	0.760	0.760	0.760	0.760	0.760
Na SACCHARIN	0.800	0.800	0.800	0.800	0.800	0.800	0.800
PHOSPHORIC ACID (25% Aq.)	3.300	2.350	2.400	1.400	0.750	2.090	0.150
NaH ₂ PO ₄ (monobasic)	0.250	0.250	0.250	0.250	0.250	0.250	0.250
Na ₂ HPO ₄ (dibasic)	0.030	0.030	0.030	0.030	0.030	0.030	0.030
TiO ₂	1.000	1.000	1.000	1.000	1.000	1.000	1.000
GELLING SILICA	7.000	7.000	7.000	7.000	7.000	7.000	7.000
ABRASIVE SILICA	11.000	13.000	9.000	11.000	13.000	9.000	11.000
BENZOIC ACID	0.150	0.150	0.150	0.150	0.150	0.150	0.150
SLS	1.500	1.500	1.500	1.500	1.500	1.500	1.500
FD&C BLUE 1 (0.1% Aq.)	2.000	2.000	2.000	2.000	2.000	2.000	2.000
D&C YELLOW 10 (0.1% Aq.)	0.250	0.250	0.250	0.250	0.250	0.250	0.250

Table 4. Antiseptic Activity of Table 3 Formulas

FORMULA #	pH	BACTERIAL RECOVERY * AFTER EXPOSURE		
		0.5 MIN	1 MIN	2 MIN
3.1	3.7	99	3	2
3.2	4.1	22	1	0
3.3	4.1	9	1	1
3.4	4.5	120	10	8
3.5	4.9	144	44	34
3.6	4.9	135	38	25
3.7	5.3	> 500	≈ 200	≈ 200

* Colony forming units (CFU) per time period. Data represent means of duplicate assays conducted on two different days (i.e., N = 4). Confluent growth represents > 500 CFU, with a theoretical limit of 10^5 .

Experimental Example 3

Further evidence that the antiseptic activity of the invention derives from the enhanced activity of thymol and other essential oils at low pH is provided by the comparative experiment summarized in Table 5. In this study the antiseptic activities of Inventive Formulas 1.3 and 1.4 were compared to certain commercial dentifrices having pH levels between 6.8 and 4.45. These commercial dentifrices do not contain thymol or antiseptically effective levels of other essential oils. The comparative formulations are formulated at acidic pH ranges to preserve the stability of their fluoride source or other active ingredients. The clear superiority of the Inventive Formulations is evidence of the importance of both antiseptic essential oils and low pH on antiseptic activity.

Table 5. Antiseptic Activity of Essential Oil Dentifrices Versus Other Low pH Prior Art Formulations

FORMULA	pH	BACTERIAL RECOVERY* AFTER EXPOSURE OF		
		0.5 MIN	1 MIN	2 MIN
COMPARATIVE FORMULATION C	6.8	CONFLUENT	CONFLUENT	CONFLUENT
COMPARATIVE FORMULATION D	4.5	CONFLUENT	> 500	≈ 250
COMPARATIVE FORMULATION E	4.45	CONFLUENT	≈ 200	0
COMPARATIVE FORMULATION F	5.36	CONFLUENT	> 500	> 500
COMPARATIVE FORMULATION G	5.69	CONFLUENT	> 500	≈ 300
COMPARATIVE FORMULATION H	5.69	≈ 200	1	0
INVENTIVE FORMULA 1.3	4.46	1	0	0
INVENTIVE FORMULA 1.4	4.46	0	0	0

* Colony forming units per time period. Data represent means of duplicate assays conducted on two different days (i.e., N = 4). Confluent growth represents > 500 CFU, with a theoretical limit of 10^5 .

Experimental Example 4

A human oral malodor study was conducted in which a 6 member panel of trained hedonic judges evaluated the breath of 23 human subjects before and up to 4 hours after brushing with Inventive Formulas 1.3 and 1.5, and a placebo control consisting of the unflavored dentifrice base. The study employed a three way crossover design in which each subject brushed with each product, with at least one day between evaluations. The panel of hedonic judges scored the subjects blindly at baseline, and 30, 60, 90, 120,

180 and 240 minutes after brushing using a 9 point scale. The results indicated that brushing with the Inventive Formulas significantly reduced oral malodor scores relative to placebo at all post-brushing evaluations. Inventive Formula 1.5 reduced malodor somewhat better than Inventive Formula 1.3, suggesting a dose response to the antiseptic flavoring system.

Example 5

One kilogram of a preferred embodiment of the invention was prepared with the ingredients shown in Table 6, using mixing and blending techniques known to those skilled in the art. The pH was adjusted with phosphoric acid to a pH of 4.3 to 4.7. The antiseptic activity of this formulation is comparable to that of Inventive Formulas 1.2 - 1.4. The dentifrice composition prepared in accordance with the Example exhibited excellent cosmetic properties including acceptable appearance, odor, and taste.

TABLE 6

Ingredient	Percent W/W
Glycerin USP Special	6.000
Xanthan Gum K6B166	1.0000
Sodium Carboxymethyl Cellulose Type 12M31	.6000
Sodium Carboxymethyl Cellulose USP Type	.6000
Water Deionized	33.0913
Sorbitol Solution USP	32.0000
Sodium Monofluorophosphate 100%	.7600
Saccharin Sodium (Spray Dried, FCC)	1.2000
Sodium Phosphate (Monobasic) Anhydrous	.2500
Sodium Phosphate Anhydrous (Dibasic)	.0300
Acid Benzoic USP	.1500
Titanium Dioxide USP	.3500
Hydrated Silicon Dioxide	7.0000
Silica Amorphous, Synthetic (Sylodent 750)	11.0000
Sodium Lauryl Sulfate, Washed & Dried	1.5000
Water Deionized	2.5000
Thymol NF	.4000
Menthol USP	.1750
Methyl Salicylate NF	.0600
Eucalyptol	.1000
Spearmint Oil Blend, Redistilled	.1000
Peppermint Oil NF/FCC, Crystal White	.2000
Mint Flavor N & A 42603	.5200
FD and C Blue No. 1	.0010
D and C Yellow No. 10	.0001
Phosphoric Acid NF	.4125
Totals	100.0000

WHAT IS CLAIMED IS:

1. An improved stable acidic antiseptic dentifrice composition comprising an antiseptically effective amount of one or more flavor oils, said composition being buffered to a pH range of from about 3.0 to about 5.5.
2. The improved stable acidic antiseptic dentifrice composition of claim 1 wherein the concentration by weight of said flavor oils is in an amount of from about 0.1% w/w to about 4.0% w/w.
3. The improved stable acidic antiseptic dentifrice composition of claim 2 wherein the concentration by weight of said flavor oils is in an amount of from about 0.5% w/w to about 3.0% w/w.
4. The improved stable acidic antiseptic dentifrice composition of claim 3 wherein the concentration by weight of said flavor oils is in an amount of from about 1.0% w/w to about 2.0% w/w.
5. The improved stable acidic antiseptic dentifrice composition of claim 1 wherein said flavor oils are selected from the group consisting of thymol, methyl salicylate, menthol, eucalyptol, spearmint oil, cinnamon oil, clove oil, rosemary oil, and peppermint oil.
6. The improved stable acidic antiseptic dentifrice composition of claim 5 wherein said essential flavor oils consist of thymol, menthol, methyl salicylate and eucalyptol.
7. The improved stable acidic antiseptic dentifrice composition of claim 6 wherein the concentration by weight of thymol is in an amount of from about 0.01% w/w to about 1.0% w/w; the concentration by weight of menthol is in

an amount of from about 0.01% w/w to about 1.0% w/w; the concentration by weight of eucalyptol is in an amount of from about 0.01% w/w to about 1.0% w/w; and the concentration of methyl salicylate is in an amount of from about 0.01% w/w to about 1.0% w/w.

8. The improved stable acidic antiseptic dentifrice composition of claim 7 where the concentration by weight of thymol is in an amount of from about 0.1% w/w to about 0.6% w/w; the concentration by weight of menthol is in an amount of from about 0.1% w/w to about 0.7% w/w; the concentration by weight of eucalyptol is in an amount of from about 0.05% w/w to about 0.5% w/w; and the concentration of methyl salicylate is in an amount of from about 0.04% w/w to about 0.6% w/w.

9. The improved stable acidic antiseptic dentifrice composition of claim 8 wherein the concentration by weight of thymol is in an amount of from about 0.2% w/w to about 0.5% w/w; the concentration by weight of menthol is in an amount of from about 0.1% w/w to about 0.6% w/w; the concentration by weight of eucalyptol is in an amount of from about 0.07% w/w to about 0.4% w/w; and the concentration of methyl salicylate is in an amount of from about 0.1% w/w to about 0.6% w.w.

10. The improved stable acidic antiseptic dentifrice composition of claim 1 further comprising one or more fluoride-releasing compounds.

11. The improved stable acidic antiseptic dentifrice composition of claim 10 wherein said fluoride-releasing compound is selected from the group consisting of monofluophosphate, alkali metal fluoride, stannous fluoride,

aluminum monofluorophosphate, aluminum difluorophosphate, and mixtures thereof.

12. The improved stable acidic antiseptic dentifrice composition of claim 11 wherein said flavor oils are selected from the group consisting of thymol, methyl salicylate, menthol, eucalyptol, spearmint oil, cinnamon oil, clove oil, rosemary oil, and peppermint oil.

13. The improved stable acidic antiseptic dentifrice composition of claim 12 wherein said flavor oils are thymol, menthol, methyl salicylate, and eucalyptol.

14. The improved stable acidic antiseptic dentifrice composition of claim 11 wherein said fluoride-releasing compound is sodium monofluorophosphate.

15. The improved stable acidic antiseptic dentifrice composition of claim 14 wherein the concentration by weight of said sodium monofluorophosphate is in an amount of from about 0.5% w/w to about 1.0% w/w.

16. The improved stable acidic antiseptic dentifrice composition of claim 1 or claim 10 further comprising one or more dentifrice additives.

17. A method for preparing a stable acidic antiseptic dentifrice composition comprising:

- a) admixing water, humectant, sweetener, phosphate salts and benzoic acid to form a first mixture;
- b) admixing humectant with gum to form a second mixture;
- c) admixing said first and second mixture to form a third mixture;
- d) admixing titanium dioxide and silicas to form a fourth mixture;

- e) admixing said third and fourth mixtures to form a fifth mixture;
- f) admixing said fifth mixture with colors, flavors, and surfactants to form a sixth mixture;
- g) adjusting the pH of said sixth mixture to a pH of from about 3.5 to 5.5 with acidifiers;
- h) dearating said sixth mixture under a vacuum.

18. The method of claim 17 for preparing a stable acidic antiseptic dentifrice composition further comprising admixing one or more fluoride-releasing compounds during the formation of the first mixture.

19. The method of claim 17 further comprising adding one or more fluoride-releasing compounds in step (a) of said method.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 95/06249

A. CLASSIFICATION OF SUBJECT MATTER

IPC6: A61K 7/16

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC6: A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	CA, C, 834131 (GEORGE A. TISSERAND), 10 February 1970 (10.02.70), page 1, line 2-line 5; page 1, line 19-page 2, line 1-line 6; claims 1-14 -----	1-19

☐ Further documents are listed in the continuation of Box C.☒ See patent family annex.

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INTERNATIONAL SEARCH REPORT

Information on patent family members

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
CA-C-	834131	02/10/70	NONE
